



FIXED GLASS REMOVAL INSTRUCTIONS

FIXED WINDOW

REMOVAL OF THE GLASS IN A FIXED WINDOW

Tools Required:

- Methyl Hydrate which can be purchased in most hardware, auto or paint stores works best. Rubbing Alcohol can be used as well to dissolve the silicone.
- Box knife, Glass suction cups, Silicone and Butyl tape.

1. It may be easier to remove the window from the boat to work on the glass but it can be done if left installed.

2. Remove the rubber glazing from the front of the window.

3. Cut the silicone away from the frame on the front glass and the inside glass.

4. Apply generous amounts of Methyl Hydrate and allow it to sit for 5 minutes so that it dissolves the silicone. Continue to cut away the silicone while Methyl Hydrate is working. The methyl Hydrate will make the silicone soft and sticky.

5. Use the suction cups to pull the glass from the front or gently push on the glass from the inside at one corner or where the silicone is softest. Keep cutting between the frame and the glass to separate the silicone and butyl tape. Apply more Methyl Hydrate as needed to soften the silicone.

6. Once the glass is removed, clean and strip all the silicone and butyl tape from the frame.

INSTALLATION OF THE GLASS IN A FIXED WINDOW

1. Once you have a clean aluminum frame, apply butyl tape to the outside edge of the frame. Apply a bead of silicone to the inside edge of the frame.

2. Insert the glass so it sits evenly in the frame.
3. Apply a bead of silicone to seal the gap between the glass and frame.
4. Apply a bead of silicone on the inside edge of the glass and frame.
5. Put the glazing rubber back in front. You may require new glazing rubber depending on the age and if you have sharp angles in your corners.